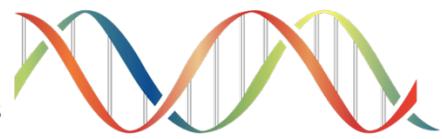




Community BioRefineries
The Epitome of American Innovation



By Scott Hewitt CEO and Vincent R. James Ph.D. CTO
Community BioRefineries,

The Impact of Community Biorefinery on the Circular Economy: Producing BioButanol and PHA Bioplastics through ABE Fermentation

By Vincent James, PhD, CTO

Anaerobic digestion, the natural process of breaking down organic matter, forms the first stage of the Community BioRefinery (CBR) process. CBR's biorefinery uses pre-treated dairy waste to produce biogas and a digested slurry, where the former is a renewable energy source reducing greenhouse gas emissions. The second stage introduces residual organic matter from the digested slurry into the bioreactor. It converts into biodegradable biopolymers such as PHAs, which can replace petroleum-based plastics.

The PHAs produced in the second stage undergo acetone-butanol-ethanol (ABE) fermentation, breaking them down into constituent monomers fermented by microorganisms *Clostridium acetobutylicum* to produce Acetone, Butanol, and Ethanol. These products can be used as solvents, fuels, or chemical feedstocks, making Biobutanol a promising gasoline replacement candidate.

The biorefinery process offers a circular solution to treating dairy cheese waste, reducing waste, and promoting sustainable practices. In addition, Biobutanol from dairy waste produces a renewable and sustainable alternative to traditional petroleum-based fuels that contribute to climate change.

Recovered Acetone, Butanol, and Ethanol can be used as renewable chemicals and fuels, including bioplastic production, personal care products, and cleaning solutions. Using waste biomass as feedstock helps reduce greenhouse gas emissions and waste disposal issues, achieving a circular economy model where waste is minimized, and resources are utilized more efficiently.

Scaling up biorefineries and making them economically competitive with traditional petrochemical-based processes remains challenging. Despite this, the biorefinery industry is growing due to the increasing demand for sustainable products and the development of new technologies, contributing to a more sustainable future.

In conclusion, the Community BioRefinery's process of producing Biobutanol and PHA bioplastics through ABE fermentation offers a promising solution to treat dairy waste, reduce waste and promote sustainable practices. The Community BioRefinery's process provides a circular economy model that helps minimize waste and utilize resources more efficiently.

The recovered Acetone, Butanol, and Ethanol produced from the ABE fermentation can be used as renewable chemicals and fuels, including bioplastic production, personal care products, and cleaning solutions. This renewable and sustainable alternative to traditional petroleum-based fuels and chemicals can significantly reduce greenhouse gas emissions and waste disposal issues, contributing to a more sustainable future.

Although scaling up the Community BioRefinery dairy cheese waste process and making them economically competitive with traditional petrochemical-based processes remains a challenge, the increasing demand for sustainable products and the development of new technologies are driving the growth of the biorefinery

industry. Therefore, the Community BioRefinery's process is a crucial step towards achieving a more sustainable and circular economy, ensuring a better future for future generations.

For more in-depth information please see our website. [Community BioRefineries](#)